



ENGINEERING DATA SHEET

R90i

60 Hz

CCN: 23555865
 Rev.: K
 ECN: 83745
 Sheet: 1 of 2
 Date: 19-Jun-2015

Model Name		R90I-X110	R90I-X125	R90I-X145	R90I-X200
GENERAL PERFORMANCE DATA					
Maximum Operating Pressure ⁽²⁾	barg (psig)	7.5 (110)	8.5 (125)	10 (145)	14 (200)
Rated Discharge Pressure	barg (psig)	7 (100)	8 (115)	9.5 (135)	13.5 (190)
Minimum Operating Pressure	barg (psig)	4.5 (65)	4.5 (65)	4.5 (65)	4.5 (65)
Capacity FAD ⁽¹⁾	m ³ /min (cfm)	17.58 (621)	16.03 (566)	14.47 (511)	10.19 (360)
Maximum Operating Ambient Temperature	°C (°F)	46 (115)			
Minimum Operating Ambient Temperature	°C (°F)	2 (35)			
Maximum System Temperature Setting	°C (°F)	109 (228)			
Nominal Power - Main Motor	kW (HP)	90 (125)			
Main Motor Efficiency ⁽³⁾	Percent	95.4%			
Package Input Power - Air Cooled ⁽⁴⁾	kW	107.4	108.7	110.9	108.5
Package Input Power - Water Cooled ⁽⁴⁾	kW	103.9	105.2	107.4	105.0
Specific Power - Air Cooled ⁽⁴⁾⁽⁵⁾	kW/m ³ /min (kW/100cfm)	6.11 (17.30)	6.78 (19.20)	7.66 (21.70)	10.64 (30.14)
Specific Power - Water Cooled ⁽⁴⁾⁽⁵⁾	kW/m ³ /min (kW/100cfm)	5.91 (16.73)	6.56 (18.58)	7.42 (21.01)	10.30 (29.16)
SOUND LEVEL ⁽⁶⁾					
Standard Package - Air Cooled	dB(A)	71			
Standard Package - Water Cooled	dB(A)	71			
COOLING DATA (@ Maximum Ambient Temperature & Maximum Discharge Pressure)					
Heat Removal Oil Cooler	kW (1000 Btu/hr)	81 (275)	83 (284)	87 (296)	88 (302)
Heat Removal Oil and Aftercooler	kW (1000 Btu/hr)	108 (370)	109 (373)	111 (378)	106 (362)
Additional Static Pressure ⁽¹⁶⁾	Pa (in H ₂ O)	60 (0.25) - 250 (1.0)			
Air-cooled					
Fan Air Flow	m ³ /min (cfm)	254 (8981)	Maximum: 315 (11118)		
Fan Motor Nominal Power	kW	4.0			
Cooling Air Temperature Rise	°C (°F)	27 (48)	27.8 (50)	27.8 (50)	27.2 (49)
Aftercooler CTD, 60 Hz ⁽⁷⁾	°C (°F)	2 (4)	2.2 (4)	2.2 (4)	2.2 (4)
Water-cooled - Standard Duty					
Fan Air Flow	m ³ /min (cfm)	115 (4,000)			
Fan Motor Nominal Power	kW	0.8			
Aftercooler CTD ⁽⁷⁾⁽⁸⁾	°C (°F)	8 (15)	8 (15)	8 (15)	8 (15)
Cooling Water Flow					
@ 10°C (50°F)	l/min (gal/min)	131 (35)	134 (35)	137 (36)	136 (36)
@ 20°C (68°F)	l/min (gal/min)	135 (36)	137 (36)	140 (37)	138 (36)
@ 30°C (86°F)	l/min (gal/min)	138 (37)	140 (37)	143 (38)	141 (37)
@ 40°C (104°F)	l/min (gal/min)	143 (38)	145 (38)	148 (39)	144 (38)
@ 46°C (115°F)	l/min (gal/min)	146 (39)	148 (39)	152 (40)	147 (39)
Cooling Water Temperature Rise @ 30°C	°C (°F)	11 (19)	11 (19)	11 (19)	10 (19)
Cooling Water Pressure Drop	bar (psi)	Less Than 0.88 bar (13 psi)			
Cooling Air Temperature Rise @ 30°C	°C (°F)	6 (10)	6 (10)	6 (11)	6 (10)
Water-cooled - Harsh Duty					
Fan Air Flow	m ³ /min (cfm)	115 (4,000)			
Fan Motor Nominal Power	kW	0.8			
Aftercooler CTD ⁽⁸⁾	°C (°F)	8 (15)	8 (15)	8 (15)	8 (15)
Cooling Water Flow					
@ 10°C (50°F)	l/min (gal/min)	101 (27)	101 (27)	101 (27)	101 (27)
@ 20°C (68°F)	l/min (gal/min)	107 (28)	107 (28)	107 (28)	107 (28)
@ 30°C (86°F)	l/min (gal/min)	109 (29)	109 (29)	109 (29)	109 (29)
@ 40°C (104°F)	l/min (gal/min)	118 (31)	118 (31)	118 (31)	118 (31)
@ 46°C (115°F)	l/min (gal/min)	122 (32)	122 (32)	122 (32)	122 (32)
Cooling Water Temperature Rise @ 30°C	°C (°F)	94 (25)	94 (25)	93 (25)	91 (24)
Cooling Water Pressure Drop	bar (psi)	Less Than 0.88 bar (13 psi)			
Cooling Air Temperature Rise	°C (°F)	8 (15)	8 (15)	8 (15)	8 (15)

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CONSTRUCTION, FOUNDATION, AND MOUNTING DATA

PIPING CONNECTIONS

Air Discharge	Inches BSPT/NPT ⁽⁹⁾	2.50
Package Automatic Condensate Drain	Inches BSPT/NPT ⁽⁹⁾	0.38
Coolant Drain Plug	Inches BSPT/NPT ⁽⁹⁾	0.75
Diameter of Power Inlet	mm / inch	Up to 4.0" (removable plate)
Water Inlet and Outlet Connections	Inches BSPT/NPT ⁽⁹⁾	1.50

COOLANT LUBRICATION DATA

Total Coolant Capacity - Air Cooled ⁽¹³⁾	litres (US gal)	83 (22)
Total Coolant Capacity - Water Cooled - Std ⁽¹³⁾	litres (US gal)	71 (19)
Total Coolant Capacity - Water Cooled - Harsh ⁽¹³⁾	litres (US gal)	TBD

DIMENSIONS & WEIGHT

		Base Mounted
Length, Width, Height	mm (inches)	2703 / 1466 / 2032 (106.4 / 57.7 / 80)
Net Weight - Air Cooled	kg (lb.)	2420 (5335)
Net Weight - Water Cooled	kg (lb.)	2200 (4850)
GA Drawing Number - Air Cooled Std.		23539836
GA Drawing Number - Water Cooled Std.		23539844

ELECTRICAL DATA ⁽¹⁴⁾

		380V, 3Φ	440V, 3Φ	460V, 3Φ	575V, 3Φ
Motor Enclosure Protection		IP55 (TEFC)			
Full Load Package Current - Air Cooled ⁽¹⁰⁾	Amps	200	172	165	132
Full Load Package Current - Water Cooled ⁽¹⁰⁾	Amps	192	164	157	124
Package Locked Rotor Current	Amps	1607	1388	1327	1062
Package Power Factor		0.86	0.86	0.86	0.86

Electrical Installation

Recommended Supply Cable Size ⁽¹¹⁾⁽¹⁵⁾	mm ² /Cu (AWG or kcmil)	150(250)	120(4/0)	95(3/0)	70(2/0)
Maximum Recommended Fuse Rating ⁽¹¹⁾⁽¹²⁾	Amps	300	250	250	200

Notes :

- (1) FAD (Free Air Delivery) is full package performance including all losses. Tested per ISO 1217 : 2009 Annex C
- (2) Maximum pressure at package discharge, value at which compressor will stop when unit operating at maximum target pressure
- (3) IE3 efficiency motor
- (4) Measured at rated capacity and rated pressure
- (5) Specific power guaranteed in accordance with ISO 1217 : 2009 Annex C
- (6) Measured in free field conditions per ISO 2151 using Hemispherical Method, ducted inlet and outlet, with + 3 dB(A) tolerance.
- (7) 40% Relative Humidity Inlet Air and maximum speed (For alternate conditions contact IR)
- (8) Ambient temperature equivalent to cooling water inlet temperature
- (9) BSPT or NPT, depending on regional standard
- (10) Maximum current includes 10% additional current due to fouled filters and elements
- (11) Always apply local electrical codes for sizing cables and fusing.
- (12) Time delay fuse recommended. Apply local electrical codes for fuse sizing
- (13) Coolant volumes listed are approximate. See operator manual for coolant fill procedure.
- (14) Voltage Tolerance: ± 6%
- (15) Cable size based on 90°C copper cables
- (16) See detailed scope document 23883374

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